

### **IN THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Original) A light emitting device comprising:
  - a first electrode connected to a thin film transistor over a substrate having an insulating surface;
  - a partition wall covering an edge of the first electrode;
  - a layer comprising an organic compound in contact with the first electrode; and
  - a second electrode in contact with the layer comprising an organic compound,wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film.
2. (Currently Amended) A light emitting device according to claim 1, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other ~~and laid on top of each other~~.
3. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>, ZrO<sub>2</sub>, HfO<sub>2</sub>, Sc<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub>, ITO and ZnO.
4. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

5. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

6. (Canceled).

7. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

8. (Original) A light emitting device according to claim 1, wherein the second electrode is a conductive film transmissive of light.

9. (Original) A light emitting device according to claim 1, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

10. (Original) A light emitting device according to claim 1, wherein the first electrode is an anode and the second electrode is a cathode.

11. (Original) A light emitting device according to claim 1, wherein the first electrode is a cathode and the second electrode is an anode.

12. (Original) A light emitting device according to claim 1, wherein the layer comprising an

organic compound is made of a material emitting red light, green light, or blue light.

13. (Original) A light emitting device according to claim 1, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

14. (Original) A light emitting device according to claim 1, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

15. (Original) A light emitting device according to claim 1, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.

16-22. (Canceled)

23. (New) A light emitting device comprising:

a first electrode connected to a thin film transistor over a substrate having an insulating surface;

a partition wall covering an edge of the first electrode;

a layer comprising an organic compound in contact with the first electrode; and

a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-

absorbing multilayer film including three layers formed of different materials.

24. (New) A light emitting device according to claim 23, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

25. (New) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and ZnO.

26. (New) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

27. (New) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

28. (New) A light emitting device according to claim 23, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

29. (New) A light emitting device according to claim 23, wherein the second electrode is a conductive film transmissive of light.

30. (New) A light emitting device according to claim 23, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

31. (New) A light emitting device according to claim 23, wherein the first electrode is an anode and the second electrode is a cathode.

32. (New) A light emitting device according to claim 23, wherein the first electrode is a cathode and the second electrode is an anode.

33. (New) A light emitting device according to claim 23, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

34. (New) A light emitting device according to claim 23, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

35. (New) A light emitting device according to claim 23, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

36. (New) A light emitting device according to claim 23, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a

personal computer, a DVD player, an electronic game machine, and a portable information terminal.

37. (New) A light emitting device comprising:

a first electrode connected to a thin film transistor over a substrate having an insulating surface;

a partition wall covering an edge of the first electrode;

a layer comprising an organic compound in contact with the first electrode; and

a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film including a reflective metal film, a first light transmissive insulating film comprising nitride, a metal nitride film and a second light-transmissive insulating film comprising nitride.

38. (New) A light emitting device according to claim 37, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

39. (New) A light emitting device according to claim 37, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and ZnO.

40. (New) A light emitting device according to claim 37, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of

Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

41. (New) A light emitting device according to claim 37, wherein the reflective metal film is mainly composed of aluminum.

42. (New) A light emitting device according to claim 37, wherein the reflective metal film is mainly composed of aluminum.

43. (New) A light emitting device according to claim 37, wherein at least one of the first and second light transmissive insulating films is a silicon nitride film.

44. (New) A light emitting device according to claim 37, wherein the metal nitride film is a titanium nitride film.

45. (New) A light emitting device according to claim 37, wherein the second electrode is a conductive film transmissive of light.

46. (New) A light emitting device according to claim 37, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

47. (New) A light emitting device according to claim 37, wherein the first electrode is an anode and the second electrode is a cathode.

48. (New) A light emitting device according to claim 37, wherein the first electrode is a cathode and the second electrode is an anode.

49. (New) A light emitting device according to claim 37, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

50. (New) A light emitting device according to claim 37, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

51. (New) A light emitting device according to claim 37, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

52. (New) A light emitting device according to claim 37, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.

53. (New) A light emitting device comprising:  
a first electrode connected to a thin film transistor over a substrate having an insulating surface;  
a partition wall over the first electrode covering an edge of the first electrode;  
a layer comprising an organic compound in contact with the first electrode; and



a second electrode in contact with the layer comprising an organic compound,  
wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film.

54. (New) A light emitting device according to claim 53, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

55. (New) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and ZnO.

56. (New) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

57. (New) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

58. (New) A light emitting device according to claim 53, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

59. (New) A light emitting device according to claim 53, wherein the second electrode is a conductive film transmissive of light.

60. (New) A light emitting device according to claim 53, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

61. (New) A light emitting device according to claim 53, wherein the first electrode is an anode and the second electrode is a cathode.

62. (New) A light emitting device according to claim 53, wherein the first electrode is a cathode and the second electrode is an anode.

63. (New) A light emitting device according to claim 53, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

64. (New) A light emitting device according to claim 53, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

65. (New) A light emitting device according to claim 53, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

66. (New) A light emitting device according to claim 53, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.